



b	a	h ₁	h ₂	Capa- max.		Standard punching			Weigth kg/100pc				Capacity t/h			
				city	number	moulded	recessed	holes	at sheet-thickness of				(Grain)			
mm	mm	mm	mm	dm	per 1 m	d	e	f	No.	1,0	1,5	2,0	2,5	2,5	3,2	
100	85	60	35	0,24	15	8,5	50	17	2	15					20	26
120	100	72	48	0,42	13	9,5	67	21	2	21	34				44	130
	110	78	48	0,50	12	8,5	70	24	2	36	39				51	140
	115	86	56	0,75	11	9,5	86	23	2	43	49				62	
160	125	90	58	0,92	10,5	9,5	101	24	2		53	59			75	180
	89	52	0,92	10,5	8,5	100	32	2	57		50	63	200		145	100
	63	1,50	9	11,5	131		27	2	73		81	103	230		160	106
	72	1,74	9	10,5	120		37	2	118		109	140				
250	156	108	68	1,90	9	11,5	2x77	31	3			126			115	148
280	156	107	64	2,37	9	10,5	2x80	37	3		138	172	127			163
300	185	119	77	3,69	7,5	11,5	2x100	35	3		179	224	136			174
330	220	130	80	4,20	7	10,5	2x120	37	3		216	271	198			254
350	195	138	90	4,40	6,5	11,5	3x90	41	4		221	276	198			247
370	220	130	80	5,74	7	10,5	3x90	37	4		252	315	241			308
400	200	148	80	5,05	6	13,5	3x100	43	4		275	344	205			261
450	212	135	84	5,59	7	11,0	4x90	38	5			350	264			338
500	225	165	102	8,20	5,5	13,5	4x100	48	5		(at 3 mm 503)		419	304		390

Special punching available on request

- ▶ **for conveying of:** all kinds of bulk material
- ▶ **for use at:** Silos, mills, feed mills, malt- sugar- and foods industry, chemical industry
- ▶ **Material:** mild steel, stainless steel (DIN 1.4301/ 1.4571 - AISI 304/316Ti)
- ▶ **Special design:** with front or three-sided edge reinforcement
- ▶ **Coatings:** enamelled, plastic-coated, galvanized

High duty buckets
shallow rounded design
seamless deep drawn

